

## 1. Identification

<b>Product identifier</b>	<b>KODAK EKTACOLOR RA Developer Replenisher RT</b>
<b>Other means of identification</b>	
<b>SDS number</b>	PCD 6076
<b>Product code</b>	8477184A
<b>Recommended use</b>	Photographic processing chemical. (developer/activator).
<b>Recommended restrictions</b>	For industrial use only.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Supplier</b>	Sino Promise Group
<b>Address</b>	336 Initiative Drive Rochester, NY 14624
<b>e-mail</b>	EHS-Questions@sinopromise.com
<b>Emergency telephone number</b>	1-800-424-9300 OR +1 703-527-3887

## 2. Hazard(s) identification

<b>Physical hazards</b>	Flammable liquids	Category 4
<b>Health hazards</b>	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2A
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Warning
<b>Hazard statement</b>	Combustible liquid. Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation.
<b>Precautionary statement</b>	
<b>Prevention</b>	Keep away from flames and hot surfaces-No smoking. Avoid breathing mist/vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/eye protection/face protection.
<b>Response</b>	If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. If skin irritation occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish.
<b>Storage</b>	Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	Heat sensitive - can decompose if heated.
<b>Supplemental information</b>	None.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Triethanolamine		102-71-6	20 - 25
N,N-diethylhydroxylamine		3710-84-7	10 - 15

All concentrations are in percent by weight. Chemical ranges are provided in lieu of exact percentages, which are withheld as trade secrets.

#### 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a POISON CENTER or doctor/physician if you feel unwell.
<b>Skin contact</b>	Remove contaminated clothing. Wash with plenty of soap and water. Take off contaminated clothing and wash before reuse. If skin irritation occurs: Get medical advice/attention.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. If swallowed, do NOT induce vomiting. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water spray. Alcohol resistant foam. Dry chemicals. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	The product is combustible, and heating may generate vapors which may form explosive vapor/air mixtures. During fire, gases hazardous to health may be formed. ( Carbon oxides. Nitrogen oxides (NO <sub>x</sub> ). )
<b>Special protective equipment and precautions for firefighters</b>	Wear self-contained breathing apparatus and protective clothing. Fire or excessive heat may produce hazardous decomposition products.
<b>Fire fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	Combustible liquid. Material contains a combustible solvent that may accumulate in the container headspace. Elevated temperature can cause decomposition.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.  Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
<b>Environmental precautions</b>	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Keep away from open flames, hot surfaces and sources of ignition. When using do not smoke. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Store in a cool, dry place out of direct sunlight. Store in tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

#### US. ACGIH Threshold Limit Values

Components	Type	Value
N,N-diethylhydroxylamine (CAS 3710-84-7)	TWA	2 ppm
Triethanolamine (CAS 102-71-6)	TWA	5 mg/m <sup>3</sup>

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Wear safety glasses with side shields (or goggles).

#### Skin protection

##### Hand protection

Wear appropriate chemical resistant gloves.

##### Other

Wear appropriate chemical resistant clothing.

#### Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

#### Physical state

Liquid.

#### Form

Liquid.

#### Color

Yellow

### Odor

amine

### Odor threshold

Not available.

### pH

10.9

### Melting point/freezing point

Not available.

### Initial boiling point and boiling range

> 212 °F (> 100 °C)

### Flash point

149.0 °F (65.0 °C)

### Evaporation rate

Not available.

### Flammability (solid, gas)

Not applicable.

### Upper/lower flammability or explosive limits

#### Flammability limit - lower (%)

Not available.

<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	18 mm Hg
<b>Vapor density</b>	0.6
<b>Relative density</b>	1.05
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Complete.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Explosive properties</b>	Not explosive.
<b>Oxidizing properties</b>	Not oxidizing.

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions. Safe handling temperatures are dependent on specific conditions of use and are typically substantially below the onset temperature. Consult your technical safety experts.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong oxidizing agents. Peroxides. Phenols.
<b>Hazardous decomposition products</b>	Nitrogen oxides (NOx). Carbon oxides.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful. May cause irritation to the respiratory system.
<b>Skin contact</b>	Causes skin irritation.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain.

### Information on toxicological effects

**Acute toxicity** Not known.

<b>Components</b>	<b>Species</b>	<b>Test Results</b>
N,N-diethylhydroxylamine (CAS 3710-84-7)		
<b>Acute</b>		
<b>Inhalation</b>		
LC50	Rat	3140 mg/l, 4 Hours
<b>Oral</b>		
LD50	Rat	2190 mg/kg
Triethanolamine (CAS 102-71-6)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	> 20000 mg/kg

Components	Species	Test Results
Oral LD50	Rat	8 g/kg
<b>Skin corrosion/irritation</b>	Causes skin irritation.	
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.	
<b>Respiratory or skin sensitization</b>		
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.	
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.	
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
<b>Carcinogenicity</b>	Not classifiable as to carcinogenicity to humans.	
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>		
Triethanolamine (CAS 102-71-6)		3 Not classifiable as to carcinogenicity to humans.
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)</b>		
Not regulated.		
<b>US. National Toxicology Program (NTP) Report on Carcinogens</b>		
Not listed.		
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.	
<b>Specific target organ toxicity - single exposure</b>	May cause respiratory irritation.	
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.	
<b>Aspiration hazard</b>	Not an aspiration hazard.	
<b>Chronic effects</b>	May be harmful if absorbed through skin. Prolonged inhalation may be harmful.	
	Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.	
<b>Further information</b>	Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.	

## 12. Ecological information

<b>Ecotoxicity</b>	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
<b>Persistence and degradability</b>	Readily biodegradable.
<b>Bioaccumulative potential</b>	
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

### DOT

<b>UN number</b>	NA1993
<b>UN proper shipping name</b>	Combustible liquid, n.o.s. (N,N-diethylhydroxylamine)
<b>Transport hazard class(es)</b>	
<b>Class</b>	Combustible liq
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	None
<b>Packing group</b>	III
<b>Special precautions for user</b>	Not available.
<b>Special provisions</b>	IB3, T1, T4, TP1
<b>Packaging exceptions</b>	150
<b>Packaging non bulk</b>	203
<b>Packaging bulk</b>	241

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### **TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

### **CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

### **SARA 304 Emergency release notification**

Not regulated.

### **OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)**

Not regulated.

### **Superfund Amendments and Reauthorization Act of 1986 (SARA)**

#### **SARA 302 Extremely hazardous substance**

Not listed.

#### **SARA 311/312 Hazardous chemical** Yes

**Classified hazard categories** Flammable (gases, aerosols, liquids, or solids)  
Skin corrosion or irritation  
Serious eye damage or eye irritation  
Specific target organ toxicity (single or repeated exposure)

#### **SARA 313 (TRI reporting)**

Not regulated.

### **Other federal regulations**

#### **Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

#### **Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

#### **Safe Drinking Water Act (SDWA)** Not regulated.

### **US state regulations**

#### **California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 2016 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

## International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

**Issue date** 08-10-2016  
**Revision date** 01-08-2021  
**Version #** 05  
**HMIS® ratings** Health: 2\*  
Flammability: 2  
Physical hazard: 1

**NFPA ratings** Health: 3  
Flammability: 2  
Instability: 1

**NFPA ratings**



**Disclaimer**

Sino Promise Group cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

**Revision information**

Product and Company Identification: Product and Company Identification